



COLLISION REPAIR CENTER **BASICS**

BEST PRACTICE

Clean the Vehicle

Wash panel with soap and water followed by a wax and grease remover. Wipe dry with a clean cloth.

Objective: Eliminate contaminants, discover additional damage to up-sell the repair and prevent unjustified claims.



RECOMMENDED PRODUCTS

Review the Repair Order

Inspect the clean vehicle and review the repair order.

Objective: Verify the damage to be repaired.



Protect the Interior

Cover the interior with seat covers and floor mats. If the vehicle is stored outside, cover broken windows with weather barrier.

Objective: Protect the interior of the vehicle.

PRODUCT	PART NO.
Seat Covers	68510
Floor Mats	68512
EZ Sheet Weather Barrier	68509



Acclimate the Vehicle

In extreme temperatures, bring the vehicle/part into the bodyshop in advance so it's dry and at room temperature (65°F to 75°F / 18°C to 24°C) before working on it.

Objective: Provide better surface preparation and adhesion to a stable substrate.



Control the DA

Start the tool while it is on the surface to be sanded and stop the tool after removing the tool from the surface.

Objective: Eliminate overly coarse scratches and gouges.



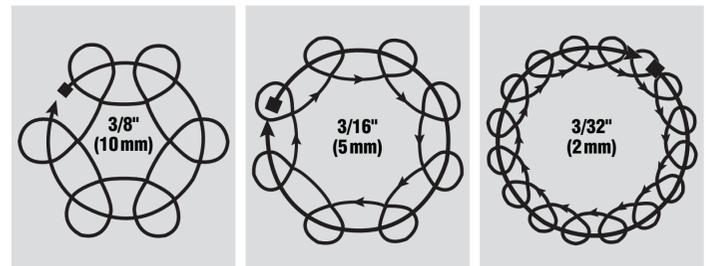
Choose the Proper Tool

DA sanders are made with different orbits to achieve different results.

3/8" Orbit sanders are best for coarse sanding and heavy material removal.

3/16" Can be used for most body shop applications and the coarsest paint shop applications.

3/32" Can be used for most paint shop applications and all machine sanding on new finishes.



Recommended Sanding Patterns

Follow a sanding pattern for flat and contoured surfaces.

Objective: Ensures the entire area is sanded as efficiently as possible. Provides uniformity and eliminates chop on contoured surfaces.

